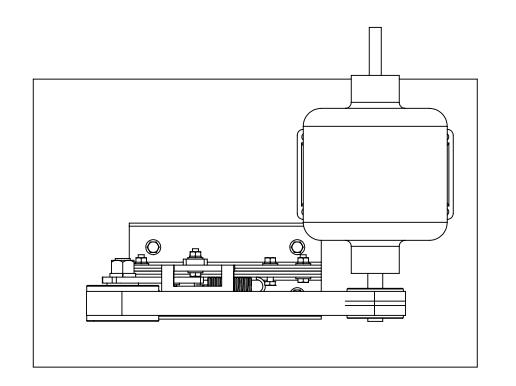
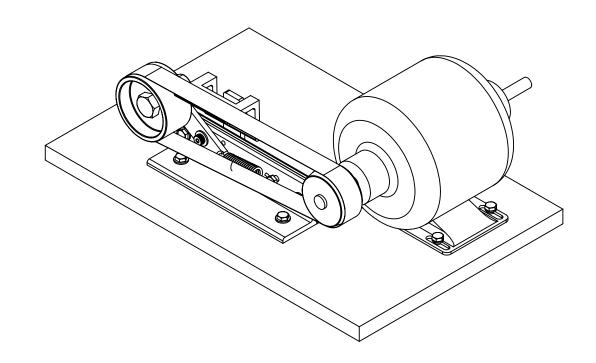
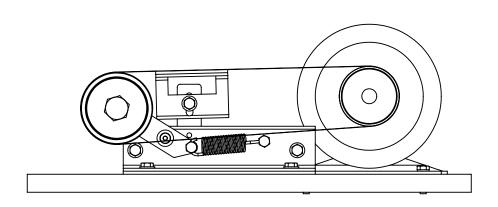
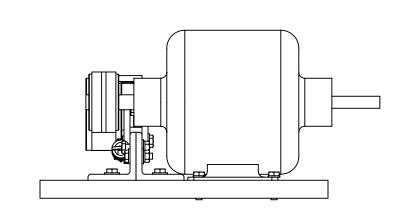


REVISIONS							
REV.	DESCRIPTION	DATE	APPROVED				
-	INITIAL RELEASE	01-01-15	CJD				









ALL DIMENSIONS APPLY AFTER ANY COATING

UNLESS SPECIFIED OTHERWISE DIMENSIONS ARE IN INCHES AND	CAD DO N	GENERATED DRAWING, OT MANUALLY UPDATE	TITLE				
TOLERANCES ARE:	APPROVALS DATE						
FRACTIONS DECIMALS ANGLES ± 1/16 .XX±.01 ±1/2 deg .XXX±.005	DRAWN CJD	01-01-15	BELT SHARPENER				
MATERIAL	CHECKED						
EINIICH			SIZE	DOCUMENT NUMBER		RFV	
AS FABRICATED	APPROVED		В	Belt Sharpener			
214.066 LBS			SCAL	E: 1:4	SHEET 1 OF 3	1	

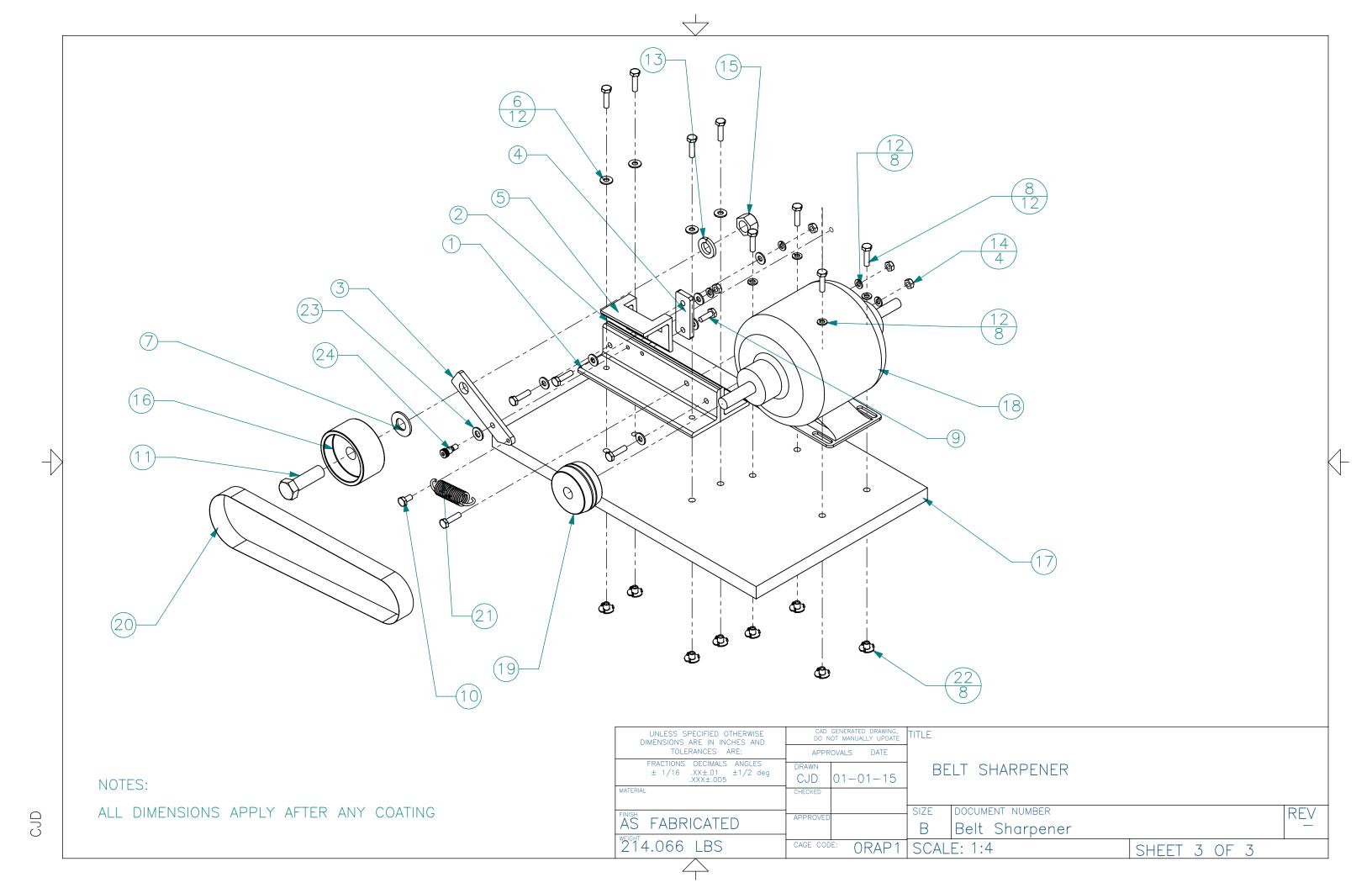
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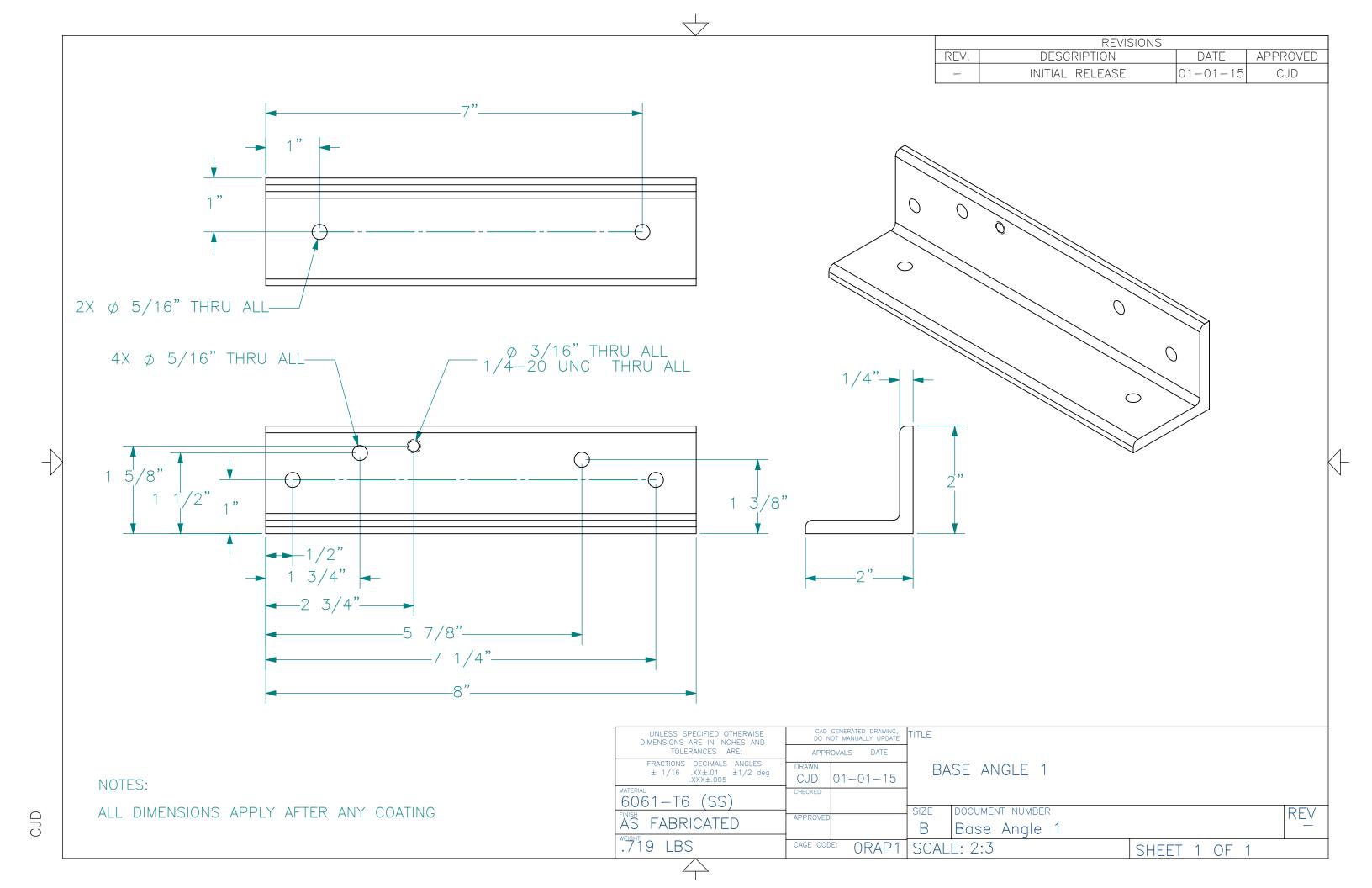
IT	EM NO.	QTY	PART NUMBER	DESCRIPTION	REV	MATERIAL	VENDOR
	1	1	Base Angle 1	BASE ANGLE 1	_	6061-T6 (SS)	
	2	1	Base Angle 2	BASE ANGLE 2	_	6061-T6 (SS)	
	3	1	Pivot Arm	PIVOT ARM	_	6061-T6 (SS)	
	4	1	Platen Riser	PLATEN RISER	_	6061-T6 (SS)	
	5	1	Platen	PLATEN	_	6061-T6 (SS)	
	6	12		FW 1/4 SAE		STAINLESS STEEL	
	7	1		FW 5/8 SAE		STAINLESS STEEL	
	8	12		HHCS 1/4-20 UNC x 1		STAINLESS STEEL	
	9	1		HHCS $1/4-20$ UNC x $3/4$		STAINLESS STEEL	
	10	1		HHCS $1/4-20$ UNC x $1/2$		STAINLESS STEEL	
	11	1		HHCS $5/8-11$ UNC x 2		STAINLESS STEEL	
	12	8		LW 1/4		STAINLESSS STEEL	
	13	1		LW 5/8		STAINLESSS STEEL	
	14	4		NUT 1/4-20		STAINLESS STEEL	
	15	1		NUT 5/8-11		STAINLESS STEEL	
N	16	1	419-612	IDLER PULLEY		PLAIN CARBON STEEL	DORMAN
	17	1	Base	BASE PLATE	_	PINE	
	18	1	Electric Motor	ELECTRIC MOTOR		CAST ALLOY STEEL	
	19	1	Drive Wheel	DRIVE WHEEL	_	OAK	
	20	1	Belt				
	21	1	9628K58	EXTENSION SPRING 2 5/8" LONG, 3/4" DIAMETER, .1 WIRE DIAMETER			MCMASTER-CARR
	22	8	90975A053	1/4"-20 T-NUT			MCMASTER-CARR
	23	1		FW 5/16 SAE		STAINLESS STEEL	
	24	1	91259A175	SHOULDER SCREW 5/16" DIAMETER X 5 /16" LONG, 1/4-20 THREAD	_	PLAIN CARBON STEEL	MCMASTER-CARR

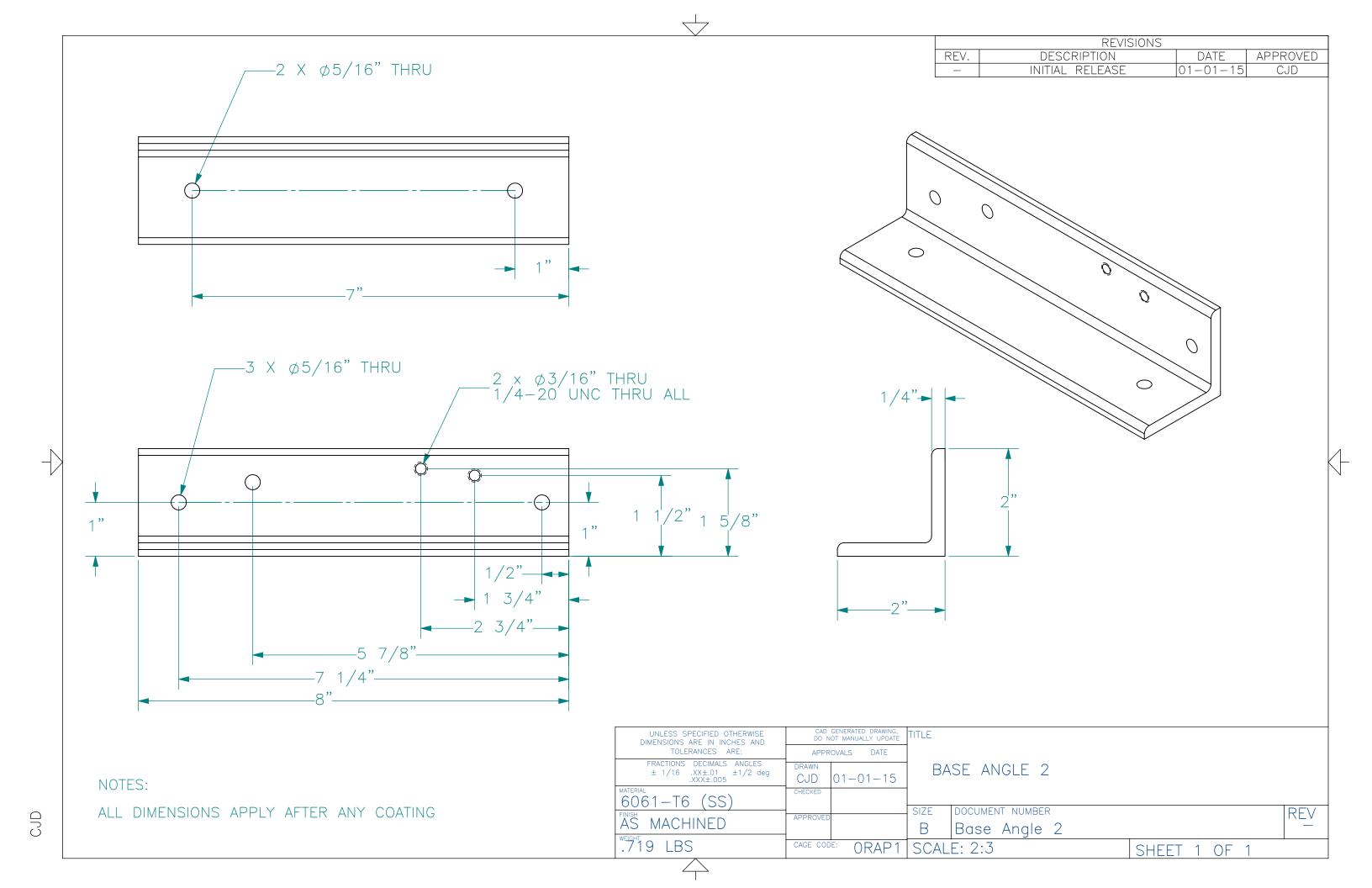
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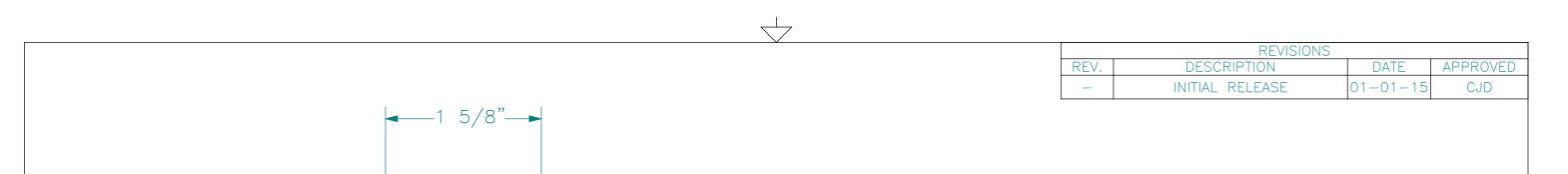
ALL DIMENSIONS APPLY AFTER ANY COATING

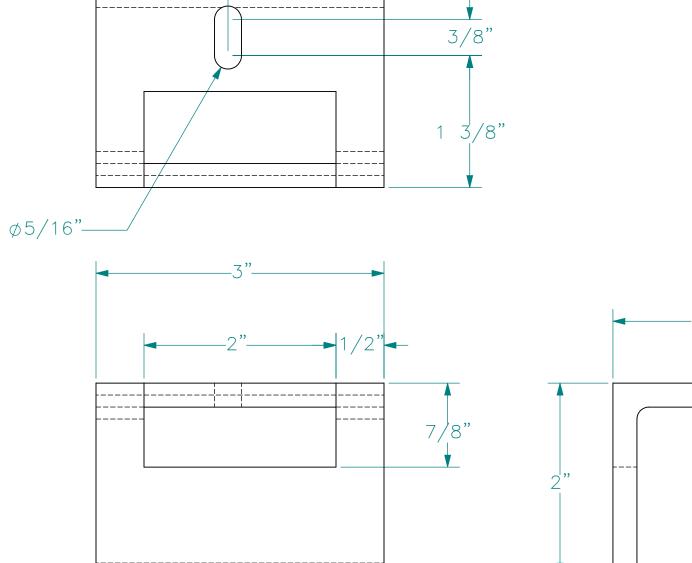
UNLESS SPECIFIED OTHERWISE DIMENSIONS ARE IN INCHES AND	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	TITLE			
TOLERANCES ARE:	APPROVALS DATE				
FRACTIONS DECIMALS ANGLES ± 1/16 .XX±.01 ±1/2 deg .XXX±.005	DRAWN				
MATERIAL	CHECKED	1			
		CIZE ID	OOLIMENT NUMBER		
FINISH	APPROVED	SIZE D	OCUMENT NUMBER		REV
WEIGHT		B B	Belt Sharpener		_
LBS	cage code: ORAP1	SCALE:	: 1:4	SHEET 2 OF 3	•

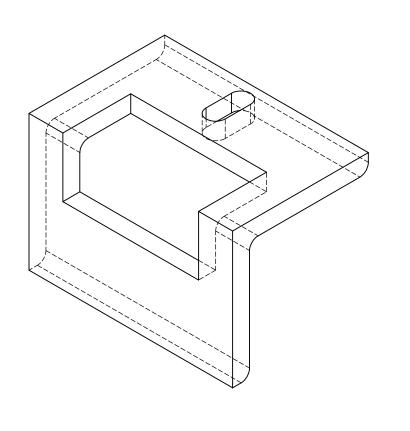












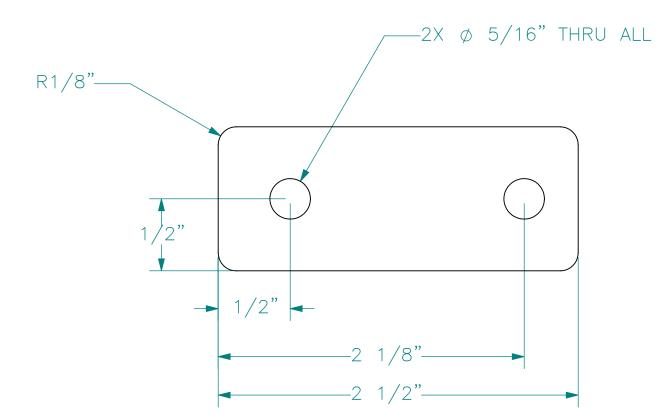
ALL DIMENSIONS APPLY AFTER ANY COATING

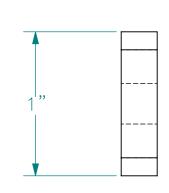
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TOLERANCES ARE:	APPROVALS DATE		
FRACTIONS DECIMALS ANGLES ± 1/16 .XX±.01 ±1/2 deg .XXX±.005	DRAWN CJD 01-01-15	PLATEN	
MATERIAL (SS)	CHECKED		
	APPROVED	SIZE DOCUMENT NUMBER	REV
	7.1.1.1.0.2.5	B Platen	_
	cage code: ORAP1	SCALE: 1:1 SHEET 1 OF 1	
TOLERANCES ARE:  FRACTIONS DECIMALS ANGLES  ± 1/16 .XX±.01 ±1/2 deg .XXX±.005	APPROVALS DATE  DRAWN CJD 01-01-15  CHECKED  APPROVED	PLATEN  SIZE DOCUMENT NUMBER  B Platen	RE\

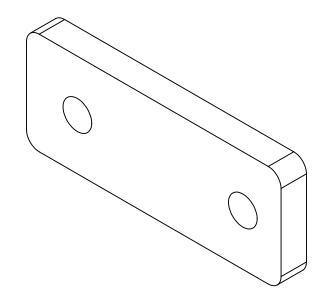


	REVISIONS		
REV.	DESCRIPTION	DATE	APPROVED
_	initial release	01-01-15	CJD









ALL DIMENSIONS APPLY AFTER ANY COATING

UNLESS SPECIFIED OTHERWISE DIMENSIONS ARE IN INCHES AND	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE
TOLERANCES ARE:	APPROVALS DATE
FRACTIONS DECIMALS ANGLES ± 1/16 .XX±.01 ±1/2 deg .XXX±.005	DRAWN CJD 01-01-15
MATERIAL 6061-T6 (SS)	CHECKED
AS FABRICATED	APPROVED SIZ
.058 LBS	CAGE CODE: ORAP1 SC

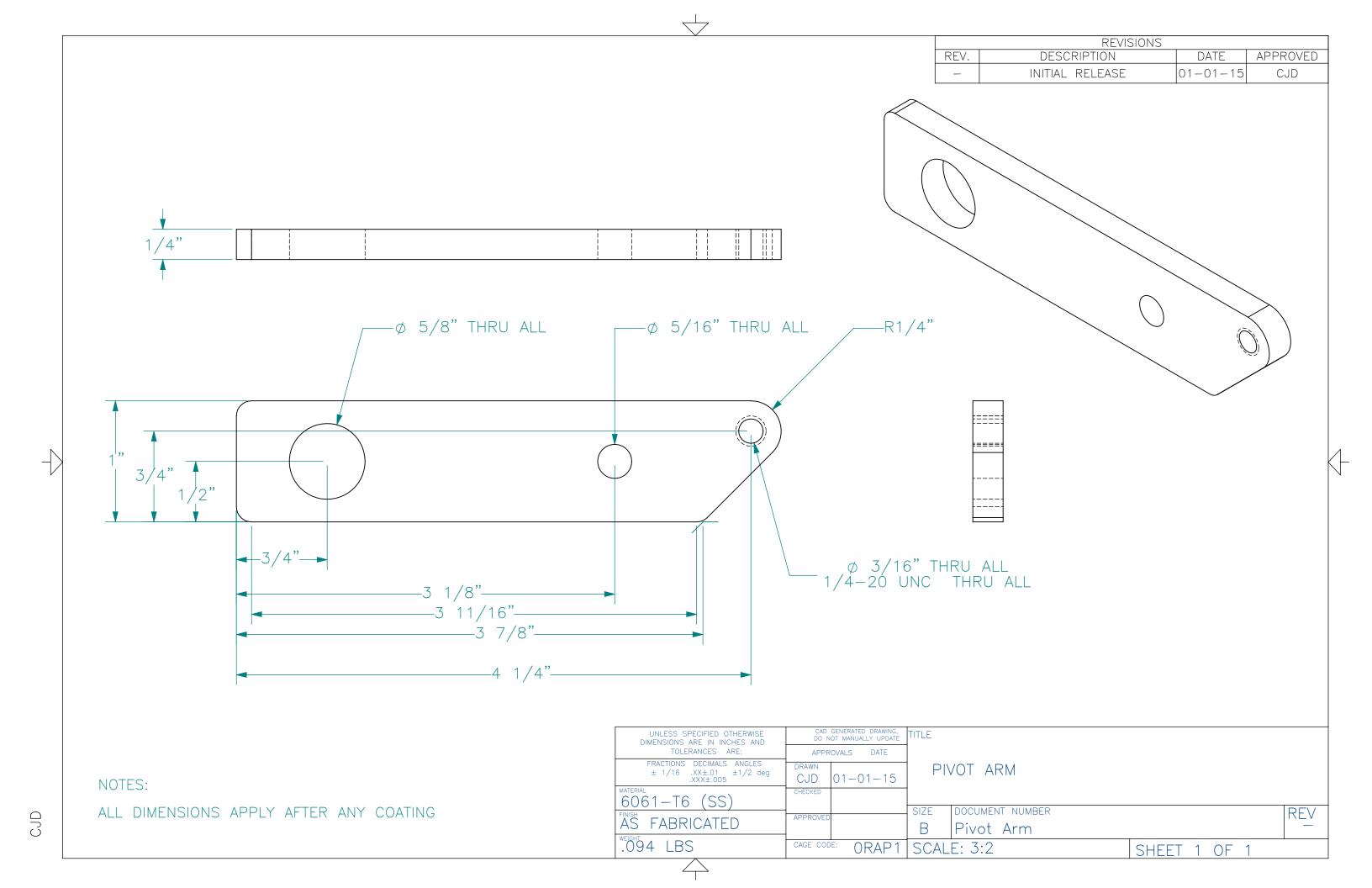
PLATEN RISER

	В	Platen Riser
Ö	0,22	BOOOMENT NOMBER
	SI7F	DOCUMENT NUMBER
	l .	

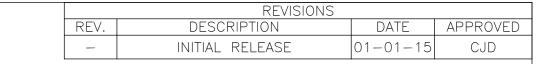
SCALE: 3:2 SHEET 1 OF 1

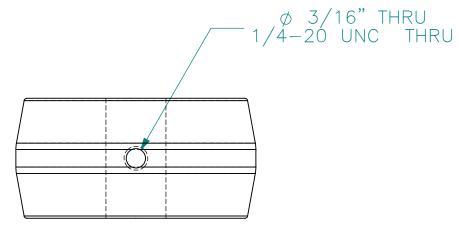
REV

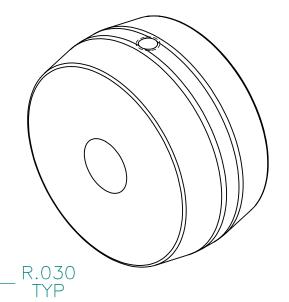


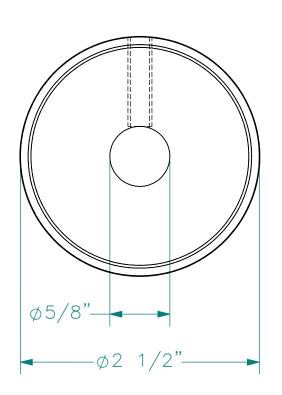


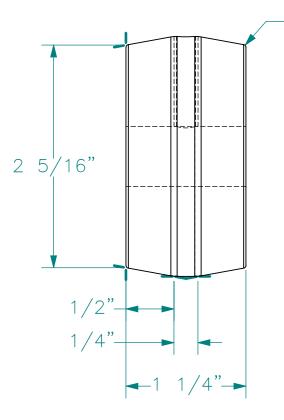












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MATERIAL	CHECKED				
UAK				SI7F	DOCUMEN
FINISH	APPROVED			SIZE	DOCOME
AS FABRICATED				В	Drive
.109 LBS	CAGE COD	E:	DRAP1	SCAL	E: 1:1

RIVE WHEEL

DOCUMENT NUMBER Drive Wheel

SHEET 1 OF 1

REV